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Pre-positioning of relief items in humanitarian logistics considering lateral transshipment opportunities

Serhat Başkaya, Mustafa Alp Ertem, Serhan Duran

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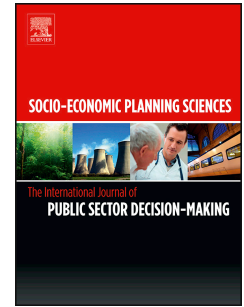
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1 **Pre-positioning of Relief Items in Humanitarian Logistics Considering Lateral**
2 **Transshipment Opportunities**

3
4 The main objective of this study is to investigate the inclusion of lateral transshipment
5 opportunities into the humanitarian relief chain and to examine the effect of different
6 parameters on minimizing the average distance travelled per item while serving the
7 beneficiaries. Direct shipment model (DT), lateral transshipment model (LTSP) and maritime
8 lateral transshipment model (MLTSP) are developed and compared between each other by
9 using a real life earthquake scenario prepared for the city of Istanbul by JICA (Japanese
10 International Cooperation Agency). Developed mathematical models decide on the locations
11 and number of disaster relief facilities, quantity of relief items to hold at those facilities, and
12 quantity of lateral transshipment between the facilities. Vulnerability of the roads and
13 heterogeneous capacitated facilities are also considered. It can be concluded that both LTSP
14 and MLTSP models gave better results than DT model and lateral transshipment option helps
15 beneficiaries to obtain relief items faster and with higher service level.

16
17 **Key Words:** Freight transportation, maritime transportation, relief chain, capacitated facility
18 location, vulnerability

35 1. Introduction

36 From 2003 to 2012, annual average of 106,654 people were reported dead, more than 216
37 million people were reported to be affected by disasters, and close to \$157 billion worth of
38 economic damage was reported (Guha-Sapir et al., 2014). These facts reveal the importance
39 of disaster management in mitigating the negative effects of the disaster. Humanitarian
40 logistics, which plays a key role in every stage of disaster relief operations, is defined as “the
41 process of planning, implementing and controlling the efficient, cost-effective flow and
42 storage of goods and materials, as well as related information, from point of origin to point of
43 consumption for the purpose of meeting the end beneficiary’s requirements” (Thomas and
44 Mizushima, 2005). When a state of emergency is declared and aid is appealed, resources such
45 as relief personnel, relief goods and equipment are mobilized to the disaster location. By its
46 definition, mobilization of resources as well as its predecessor and successor operations in a
47 relief chain (Duran et al., 2013) can be categorized as humanitarian logistics, which contribute
48 to more than 80% of the total relief costs (Van Wassenhove, 2006). Although local
49 government of the disaster location is mainly responsible to alleviate the suffering of its
50 people (Thomas and Fritz, 2006), non-governmental organizations (NGOs) as well as other
51 relief aid agencies offer their help to transport the right number of relief goods on time to the
52 right place (Tatham and Pettit, 2010).

53 Supply chains are usually considered to be consisting of vertical transportation through
54 several echelons (i.e. levels) such as manufacturer, warehouse, retailer, customer etc. The
55 practice of allowing horizontal transportation within the same echelon is called lateral
56 transshipment (Axsater, 2006) and is mostly used for low demand, high value items where
57 emergency orders are allowed (Wong et al., 2006; Kutanoglu and Mohajan, 2009). In settings
58 where lateral transshipment is observed, retailers might keep only certain types of items and
59 replenish those items from the warehouses. As a cure to the burden of waiting for next regular
60 warehouse shipment or placing emergency orders with high cost to the warehouse,
61 transshipments from other retailers with adequate inventory is utilized. Thus, retailers face two
62 sources of demand (from customers and other retailers) and two sources of supply (from
63 warehouses and other retailers) (Axsater, 2006).

64 Inspired from the emergency nature of lateral transshipment decisions in commercial logistics,
65 lateral transshipment in humanitarian logistics can also be a viable alternative to alleviate the
66 suffering of beneficiaries within the shortest time possible. Lateral transshipment in
67 humanitarian logistics is observed when aid distribution centres transfer relief items among
68 themselves when they cannot satisfy the immediate need of beneficiaries from their own
69 inventory. To the best of our knowledge, lateral transshipment in humanitarian logistics has not
70 been analysed thoroughly in the literature. The objective of this study is addressing this
71 literature gap and proposing an integrated model for facility location and transportation
72 decisions including lateral transshipments.

73 The rest of the paper is organized as follows. In the second section, we present the related
74 literature. The problem is defined and the related systems are described in the third section.
75 Proposed mathematical formulations are presented in the fourth section. The fifth section
76 provides the results of experimental studies conducted for the city of Istanbul with the real life
77 data. Finally, we conclude with our major findings and possible future research directions.

78 **2. Literature Review**

79 Disaster management can be analyzed in four phases, namely, mitigation, preparedness,
80 response and recovery (Altay and Green, 2006). Most of the studies in humanitarian logistics
81 have focused on the preparedness and response phases (Altay and Green, 2006). In their
82 review study, Caunhye et al. (2012) state that inventory pre-positioning, evacuation and relief
83 distribution aims are brought together in location analysis in most of the facility location
84 optimization models in humanitarian logistics. The decisions are varied such as commodity
85 pre-positioning, facility selection among potential local and global distribution centres, and
86 optimizing facility size. In the pre-positioning literature, the most frequent objectives are
87 minimizing costs of setting up relief centres, transportation (Galindo and Batta 2013, Lin et al.
88 2012, Khayal et al. 2015) and commodity procurement costs, average (Duran et al., 2011) or
89 maximum response time, unfilled demand (Afshar and Haghani, 2012) and expected number
90 of casualties left behind or maximizing beneficiaries' coverage. Huang et al. (2012) describe
91 efficiency, efficacy and equity types of objective functions for relief routing. Facility location
92 problem can also be solved together with the routing of vehicles as in Ukkusuri and
93 Yushimito (2008).

94 Two stage stochastic models are utilized in some pre-positioning studies. Barbarosoglu and
95 Arda (2004) propose a two-stage stochastic programming model to plan the transportation of
96 vital first-aid commodities to disaster-affected areas during emergency response where the
97 capacities of the arcs in the road network, the supply amounts and the resource requirements
98 are considered to be random. Mete and Zabinsky (2010) develop a stochastic optimization
99 approach selecting the storage locations and amounts of medical supplies to minimize
100 warehouse operation costs, the response time and unfilled demand rate balancing the
101 preparedness and risk despite the uncertainties of disaster events. Bemley et al. (2013)
102 develop a two-stage stochastic pre-positioning model to maximize expected amount of
103 repaired ports providing short-term port recovery from weather events such as hurricanes.

104 Scenario based approaches are also utilized in the pre-positioning literature. Balçık and
105 Beamon (2008) propose a scenario-based model for a pre-positioning system balancing the
106 costs against the risks to determine the number and the location of distribution centres in a
107 relief network and the amount of each relief commodity stored at each facility. Duran et al.
108 (2011) develop a mathematical model to obtain the configuration of the supply network that
109 minimizes the average response time over all the demand instances and decide which
110 warehouse to open and how to allocate the inventory among them.

111 Commercial studies on lateral transshipment are not directly related to disaster response, but
112 still have some common characteristics to humanitarian logistics settings. Some of these
113 characteristics are the uncertainty in demand, existence of possible future states, and
114 uncertainty in the number of facilities to be established. These characteristics are related to the
115 uncertainty in the time, place and the effect of a disaster. Most of the commercial lateral
116 transshipment studies are related to repairable spare parts. In one of the earliest studies on
117 lateral transshipment, Lee (1987) presents a model of pooling groups with identical retailers.
118 Demand of one retailer is satisfied from another retailer in the same pooling group. Different
119 priority rules between available retailers and optimal stocking levels for various service levels
120 are also analysed. Axsater (1990) generalizes the pooling group idea to non-identical retailers.
121 His method shows an improvement on Lee (1987)'s work when the proportion of emergency
122 transshipments is large. Commercial studies differ from humanitarian logistics by their demand
123 rate and item value. Commercial lateral transshipment is often used for low demand and high
124 value items. On the other hand, lateral transshipment in humanitarian logistics is used during a
125 demand surge (i.e. high demand) and for low value items (e.g. bottled water and meals-ready-
126 to-eat).

127 Lateral and emergency shipments occur in response to stock outs. Wong et al. (2006) study a
128 multi-item, continuous review model of two-location inventory systems for repairable spare
129 parts. The objective of the study is to minimize the total costs for inventory holding, lateral
130 transshipments and emergency shipments subject to a target level for the average waiting time
131 per demanded part at each of the two locations. Kutonoğlu and Mohajan (2009) consider a
132 two-echelon service parts logistics system with one central warehouse and a number of local
133 warehouses that meet all the time-based service level constraints at minimum total cost
134 including inventory holding cost, transportation cost, and penalty cost due to lost demand.
135 Time-based service level constraints are similar to allowable maximum response time or
136 maximum distance constraints in humanitarian logistics.

137 Ozkapici et al. (2016) study the problem of locating disaster relief facilities in the city of
138 Istanbul utilizing the Bosphorus strait. The authors consider maritime transportation for relief
139 item distribution in the city of Istanbul where two main ports and a container ship located on
140 the Marmara Sea are considered as main supply facilities. Ozkapici et al. (2016) conclude that
141 including maritime transportation into the relief item distribution system provides a more
142 flexible humanitarian logistics system for Istanbul. Inspired from Ozkapici et al. (2016), one
143 of the mathematical models developed in this study uses maritime transportation with lateral
144 transshipment opportunities.

145 Three works can be cited as the most related to this study in humanitarian logistics. Reyes et
146 al. (2013) show that lateral transshipment in a disaster relief system is more efficient using a
147 simulation model based on system dynamics. Stanger et al. (2013) illustrate the use of lateral
148 transshipment in blood transportation for UK hospitals. They demonstrate the real life benefits
149 of lateral transshipment based on comprehensive case studies and surveys. Mulyono and Ishida
150 (2014) build a logistics and inventory model using probabilistic cellular automata for the

151 enterprise inventory model and self-repair network model, which is applicable to
 152 humanitarian relief situations. Mulyono and Ishida (2014) use a real life data set from a
 153 volcanic eruption (Sinabung Mountain - September 2013) in Indonesia to validate their
 154 model. Although Reyes et al. (2013), Stanger et al. (2013), and Mulyono and Ishida (2014)
 155 illustrate the use of lateral transshipment in humanitarian relief situations; they do not utilize a
 156 mathematical programming model in their studies. In this study, the main objective is to
 157 investigate whether lateral transshipment in humanitarian logistics provides flexibility and
 158 decreases average travel distance comparing mathematical models with and without lateral
 159 transshipment.

160 **3. Description of the Relief Item Distribution System**

161 In this section, a description of the proposed relief item distribution system, sources of the
 162 data used and the assumptions are given, respectively. A distribution system with two
 163 echelons is proposed here for a possible earthquake scenario where we have in the upper
 164 echelon the relief facilities and in the lower echelon demand locations. Each demand location
 165 is assigned to only one relief facility and relief items are transported from relief facilities to
 166 demand locations according to this assignment. This type of material shipment is called as
 167 direct shipment. Lateral transshipment between relief facilities is also possible. Any relief
 168 facility can engage in lateral transshipment with a neighbour relief facility. This type of
 169 material shipment is called as lateral transshipment. In lateral shipment any relief facility can
 170 satisfy demand of any demand location assigned to it by using excess stock of the neighbour
 171 relief facility. The suggested distribution system for relief items is presented in Figure 1.

172 <<Insert Figure 1 about here>>

173 For each relief facility, it is allowed to use only one neighbour relief facility for lateral
 174 transshipment. One standard “relief item package” is delivered to each family of four people.
 175 This package contains bottles of water and food cans. We assume that relief facilities are
 176 willing to release true information about their inventory position to other relief facilities and
 177 capacity of land vehicles is assumed to be enough for deliveries.

178 **4. Mathematical Models**

179 Mixed integer programming formulations of direct shipment model, lateral transshipment
 180 between supply points model and maritime lateral transshipment model are presented in this
 181 section, respectively.

182 **4.1 Model with the Direct Shipment only (DT)**

183 Let index sets of I and J represent the set of possible relief facilities and the set of demand
 184 locations, respectively. We define the decision variables of the DT model as:

$$y_i: \begin{cases} 1, & \text{if relief facility } i \text{ is opened,} \\ 0, & \text{otherwise.} \end{cases}$$

m_{ij} :	$\begin{cases} 1, & \text{if demand location } j \text{ is assigned to relief facility } i, \\ 0, & \text{otherwise.} \end{cases}$	185
		186
		187
q_i :	Quantity of relief item held at relief facility i ,	188
		189
x_{ij} :	Quantity of relief item sent to demand point j from relief facility i ,	190
		191

192 and its parameters as:

193

W :	A big number,
N :	Quantity of relief items required by a beneficiary at any demand point,
P :	Maximum number of relief facilities to open,
R :	Maximum distance for a relief item to travel,
F :	Maximum number of beneficiaries a school class can serve,
v_{ij} :	Vulnerability factor between relief facility i and demand location j ,
d_j :	Number of people affected at demand location j ,
c_i :	Number of school classes available at relief facility i ,
r_{ij} :	Distance between relief facility i and demand location j .

194

195 Thus, the complete DT model can be written as:

$$\text{Minimize } \frac{\sum_{i \in I} \sum_{j \in J} [x_{ij} r_{ij} (1 + v_{ij})]}{\sum_{j \in J} (d_j N)} \quad (1)$$

subject to

$$\sum_{i \in I} x_{ij} \geq d_j N \quad j \in J \quad (2)$$

$$r_{ij} (1 + v_{ij}) m_{ij} \leq R \quad i \in I, j \in J \quad (3)$$

$$\sum_{j \in J} x_{ij} \leq q_i \quad i \in I \quad (4)$$

$$\sum_{i \in I} y_i \leq P \quad (5)$$

$$\sum_{i \in I} m_{ij} = 1 \quad j \in J \quad (6)$$

$$\sum_{j \in J} m_{ij} \leq W y_i \quad i \in I \quad (7)$$

$$x_{ij} \leq W m_{ij} \quad i \in I, j \in J \quad (8)$$

$$q_i \leq y_i c_i N F \quad i \in I \quad (9)$$

$$\sum_{i \in I} q_i \leq \left\{ \sum_{j \in J} d_j \right\} N \times 1.01 \quad (10)$$

$$x_{ij}, q_i \geq 0 \quad i \in I, j \in J \quad (11)$$

$$y_i, m_{ij} \in \{0, 1\} \quad i \in I, j \in J \quad (12)$$

196

197 The objective function (1) minimizes the average distance travelled per the relief item.
 198 Vulnerabilities of the routes affect the distances by inflating them. Horner and Widener
 199 (2011) concluded that disruption levels of a network after a disaster increased the average
 200 distance between a neighbourhood and its relief centre. Inspired from Horner and Widener
 201 (2011)'s conclusion, original distance of a route is inflated here by the vulnerability of that
 202 route ranging from 0 to 1.0 where 1.0 represents the most vulnerable case using
 203 [*Inflated distance* = *Original distance* × (1 + *Vulnerability*)] equation.

204 Constraint set (2) ensures that demand for relief items at each demand point is met. With the
 205 Constraint (3), relief items do not travel more than R , and the relief items sent do not exceed
 206 the respective inventory held at the relief facility i via Constraint (4). Via Constraint (5), at
 207 most P relief facilities can be opened. Constraints (6-8) make sure that each demand location i
 208 is assigned to only one relief facility, a demand location can be assigned to a relief facility
 209 that is opened and relief items cannot be sent from a relief facility to a demand location unless
 210 that demand location is assigned to that relief facility. Constraint set (9) imposes an upper
 211 bound on the quantity of relief items to be held at a relief location considering the number of
 212 classrooms in the district and the maximum number of people (F) that can be served from a
 213 school classroom. The parameter F is considered like a service level; lower F values
 214 corresponds to better service for the beneficiaries. Assuming that the total capacity of the
 215 facilities is 101% of total demand, Constraint (10) is added.

216 **4.2 Model with Lateral Transshipment option between Supply Points (LTSP)**

217 With the inclusion of the lateral transshipment option to the model, we need a new index for
 218 the relief facilities used as lateral transshipment source. Let us denote it as i' under the set I . In
 219 addition to the parameters used in the DT model, the new parameters related with the relief
 220 facilities acting as lateral transshipment sources in the LTSP model are; $r_{i'j}$, the travel distance
 221 between relief facilities i' and demand location j , $r_{ii'}$, the travel distance between relief
 222 facilities i' and relief facility i , $v_{i'j}$, vulnerability factor between relief facilities i' and demand
 223 location j , and $v_{ii'}$, vulnerability factor between relief facilities i' and relief facility i . If we
 224 define the additional decision variables as:

$$t_{ii'j}: \begin{cases} 1, & \text{if relief facilities } i \text{ and } i' \text{ engages in lateral transshipment for demand location } j, \\ 0, & \text{otherwise,} \end{cases}$$

$$\bar{x}_{ii'j}: \text{Quantity of relief item sent to demand location } j \text{ from facility } i \text{ through facility } i',$$

$$f_{ii'}: \begin{cases} 1, & \text{if relief facilities } i \text{ and } i' \text{ engages in lateral transshipment,} \\ 0, & \text{otherwise,} \end{cases}$$

225 then the complete LTSP model can be represented as:

226

$$\text{Minimize } \frac{\sum_{i \in I} \sum_{j \in J} [x_{ij} r_{ij} (1 + v_{ij})] + \sum_{i \in I} \sum_{i' \in I} \sum_{j \in J} [\bar{x}_{ii'j} (r_{i'j} (1 + v_{i'j}) + r_{ii'} (1 + v_{ii'}))]}{\sum_{j \in J} (d_j N)} \quad (13)$$

subject to (3), (5), (6), (7), (8), (9), (10), and

$$\sum_{i \in I} x_{ij} + \sum_{i \in I} \sum_{i' \in I} \bar{x}_{i'ij} \geq d_j * N \quad j \in J \quad (14)$$

$$(r_{i'j} * (1 + v_{i'}) + r_{ij} * (1 + v_{ij})) t_{i'ij} \leq R \quad i \in I, i' \in I, j \in J, i \neq i' \quad (15)$$

$$\sum_{j \in J} x_{ij} + \sum_{j \in J} \sum_{i' \in I} \bar{x}_{i'ij} \leq q_i \quad i \in I, i \neq i' \quad (16)$$

$$\sum_{i \in I} f_{i'j} \leq 1 \quad i' \in I, i \neq i' \quad (17)$$

$$\bar{x}_{i'ij} \leq W t_{i'ij} \quad i \in I, i' \in I, j \in J, i \neq i' \quad (18)$$

$$\sum_{j \in J} \sum_{i' \in I} t_{i'ij} \leq W y_i \quad i \in I, i \neq i' \quad (19)$$

$$\sum_{j \in J} \sum_{i' \in I} t_{i'ij} \leq W y_{i'} \quad i' \in I, i' \neq i \quad (20)$$

$$\sum_{i' \in I} t_{i'ij} \leq m_{i'j} \quad i' \in I, j \in J, i \neq i' \quad (21)$$

$$\sum_{j \in J} t_{i'ij} \leq W f_{i'j} \quad i \in I, i' \in I, i \neq i' \quad (22)$$

$$x_{ij}, \bar{x}_{i'ij}, q_i \geq 0 \quad i \in I, i' \in I, j \in J, i \neq i' \quad (23)$$

$$y_i, m_{i'j}, t_{i'ij} \in \{0,1\} \quad i \in I, i' \in I, j \in J, i \neq i' \quad (24)$$

227 The objective function (13) again minimizes the average distance travelled per a relief item
 228 including the vulnerability effect. Constraint (14) ensures that demand of every demand location is
 229 satisfied either directly from relief facilities or through lateral transshipment. Constraints (3) and
 230 (15) limit the travel distance of relief items. Constraint (16) ensures that the capacity of a relief
 231 facility opened is sufficient to meet total demand assigned to that relief facility. Constraint (17)
 232 ensures that any relief facility is allowed to engage in lateral transshipment with at most one
 233 neighbour relief facility for a demand location. Constraint (18) ensures that relief item cannot be
 234 sent through a relief facility unless lateral transshipment is allowed. Constraints (19-20) allow only
 235 the open relief facility pairs to engage in lateral transshipment. Constraint (21) allows that lateral
 236 transshipment is engaged with the neighbour relief facility to satisfy the demand of location
 237 assigned to that neighbour relief facility. Constraint (22) provides that lateral transshipment can be
 238 made for demand location j if the related two relief facilities engage in lateral transshipment.

239 4.3 Model with Maritime Lateral Transshipment option between Supply Points (MLTSP)

240 For the MLTSP model, this time the index for the ports visited for lateral transshipment is
 241 defined as k and k' under the set K . We also need to define new parameters namely; v_{ik} ,
 242 vulnerability factor between relief facility i and port k , $v_{kk'}$, vulnerability factor between port
 243 k and port k' , r_{ik} , distance between relief facility i and port k , $r_{kk'}$, distance between port k and
 244 port k' , cap , capacity of a ship, n_s , number of ships, s_s , speed of a ship, s_l , speed of a land
 245 vehicle (e.g. truck). When we define the additional decision variables as:

246

247 $\bar{x}_{ikk'i'j}$: quantity of items sent to location j from facility i through ports k and k' and facility i' ,

248 $z_{kk'}$: number of ships used between port k and port k' for the shipment of relief items,

$b_{ikk'i'j}$: $\begin{cases} 1, & \text{if relief facilities } i \text{ and } i' \text{ engages in lateral transshipment through ports } k \text{ and } k', \\ 0, & \text{otherwise.} \end{cases}$

249 the MLTSP model can be written as:

$$\text{Minimize } \frac{\sum_{i \in I} \sum_{j \in J} [x_{ij} r_{ij} (1+v_{ij})] + \sum_{i \in I} \sum_{j \in J} \sum_{i' \in I} [\bar{x}_{ii'j} (r_{i'j} (1+v_{i'j}) + r_{ii'} (1+v_{ii'}))] + \sum_{i \in I} \sum_{k \in K} \sum_{k' \in K} \sum_{i' \in I} \sum_{j \in J} [\bar{x}_{ikk'i'j} (r_{i'j} (1+v_{i'j}) + r_{i'kk'} (1+v_{i'kk'}) + r_{kk'} * (\frac{st}{ss}) * (1+v_{kk'}) + r_{ik} (1+v_{ik})]}]}{\sum_{j \in J} (d_j * N)} \quad (25)$$

subject to (3), (5), (6), (7), (8), (9), (10), (15), (17), (18), (19), (20), (21) and

$$\sum_{i \in I} x_{ij} + \sum_{i \in I} \sum_{i' \in I} \bar{x}_{ii'j} + \sum_{i \in I} \sum_{i' \in I} \sum_{k \in K} \sum_{k' \in K} \bar{x}_{ikk'i'j} \geq d_j * N \quad j \in J \quad (26)$$

$$\begin{aligned} & (r_{ik} * (1+v_{ik}) + r_{kk'} * (\frac{st}{ss}) * (1+v_{i'k'}) + r_{k'i'}) * (1+v_{i'k'}) + r_{i'j} * (1+v_{i'j}) * b_{ikk'i'j} \\ & \leq R \quad k, k' \in K; i, i' \in I; j \in J, i \neq i', k \neq k' \end{aligned} \quad (27)$$

$$\sum_{j \in J} x_{ij} + \sum_{j \in J} \sum_{i' \in I} \bar{x}_{ii'j} + \sum_{j \in J} \sum_{i' \in I} \sum_{k \in K} \sum_{k' \in K} \bar{x}_{ikk'i'j} \leq q_i \quad i \in I, i \neq i' \quad (28)$$

$$\bar{x}_{ikk'i'j} \leq W * b_{ikk'i'j} \quad k, k' \in K; i, i' \in I; j \in J, i \neq i', k \neq k' \quad (29)$$

$$\sum_{j \in J} \sum_{i' \in I} \sum_{k \in K} \sum_{k' \in K} b_{ikk'i'j} \leq W * y_i \quad i \in I, i \neq i' \quad (30)$$

$$\sum_{j \in J} \sum_{i' \in I} \sum_{k \in K} \sum_{k' \in K} b_{ikk'i'j} \leq W * y_{i'} \quad i \in I, i \neq i' \quad (31)$$

$$z_{kk'} \leq \sum_{j \in J} \sum_{i \in I} \sum_{i' \in I} \bar{x}_{ikk'i'j} \quad k \in K, k' \in K, k \neq k' \quad (32)$$

$$\sum_{k \in K} \sum_{k' \in K} z_{kk'} \leq n_s \quad (33)$$

$$\sum_{j \in J} \sum_{i \in I} \sum_{i' \in I} \bar{x}_{ikk'i'j} \leq cap * z_{kk'} \quad k \in K, k' \in K, k \neq k' \quad (34)$$

$$\sum_{k' \in K} \sum_{i \in I} \sum_{k \in K} b_{ikk'i'j} \leq m_{i'j} \quad i' \in I, j \in J, i \neq i \quad (35)$$

$$x_{ij}, \bar{x}_{ii'j}, q_i, \bar{x}_{ikk'i'j} \geq 0 \quad i \in I, i' \in I, j \in J, i \neq i' \quad (36)$$

$$y_i, m_{ij}, t_{ii'j}, b_{ikk'i'j} \in \{0,1\} \quad i \in I, i' \in I, j \in J, i \neq i' \quad (37)$$

$$z_{kk'} \text{ integer} \quad k \in K, k' \in K, k \neq k' \quad (38)$$

250

251 The objective function (25) minimizes the average distance travelled per a relief item

252 including the vulnerability affect. Constraint (26) ensures that demand of every demand

253 location is satisfied either directly from relief facilities or through lateral transshipment.

254 Constraints (3), (15) and (27) limit the travel distance of relief item. In Constraint (27) the

255 distance between ports is multiplied by the ratio of speed of land vehicle to speed of ship in
 256 order to convert the distances travelled by ship in an hour to the distance travelled by land
 257 vehicle in an hour. Constraint (28) ensures that the capacity of a relief facility opened is
 258 sufficient to meet total demand assigned to that relief facility. Constraints (18) and (29) ensure
 259 that relief item cannot be sent through a relief facility unless lateral transshipment is allowed.
 260 Constraints (19-20) and (30-31) allow only the open relief facility pairs to engage in lateral
 261 transshipment. Constraints (21) and (35) allow lateral transshipments to neighbour relief facility
 262 to satisfy demand of demand location that assigned to that neighbour relief facility. Constraint
 263 (32) is used in case there is no relief item shipment between ports, any ship cannot be utilized.
 264 Constraint (33) ensures that number of ship is limited. Constraint (34) ensures that shipment
 265 amount between ports cannot exceed the total capacity of ships used between that ports.
 266 Constraints (36-38) define restrictions on decision variables.

267 **5. Experimental Study Applied for a possible Earthquake at the city of Istanbul**

268 An experimental study is conducted to validate the direct shipment model (DT), lateral
 269 transshipment between supply points model (LTSP) and maritime lateral transshipment model
 270 (MLTSP). Models are solved by GAMS 24.2 with Cplex 12.6 Solver and the average solution
 271 times of the models are provided in Table 1.

272 <<insert table 1 about here>>

273 **5.1. Data sources**

274 The main data sources utilized in this study are the JICA Report (2002) and Ozkapici et al.
 275 (2016). Types of data in the system and the methods to update these data are explained in the
 276 following. Data set for the experiments are provided on the online version of this article.

277 In the JICA report, damage estimations and beneficiary populations are provided based on the
 278 districts of Istanbul. As a result, 37 districts of Istanbul are taken as locations of demand. For
 279 each district, district centre point is obtained and represented with a single coordinate (N°; E°)
 280 calculated as the weighted average of the coordinates of its neighbourhoods. The coordinate
 281 of each neighbourhood is taken as the coordinate of the Mukhtar office (i.e. local government
 282 office located in each neighbourhood in Turkey) belonging to that neighbourhood. Then, the
 283 coordinate of a district is calculated by taking the weighted average of coordinates of its
 284 neighbourhoods, where the weights are the populations of the neighbourhoods.

285 There are 37 potential relief facility locations which are the same as the demand locations.
 286 The capacities of potential relief facility locations are estimated from available public school
 287 buildings. As a result, the capacity of each potential relief facility is different.

288 JICA report (2002) states the possible number of heavily, moderately and partly damaged
 289 buildings for each district. By using the Equation (39), for each district the average number of
 290 people living in one building is calculated.

$$291 \quad A = \frac{\text{Population of the District}}{\text{Number of Buildings in the District}} \quad (39)$$

292 The population data of districts in the above formulation are obtained from the Turkish
 293 Statistical Institute (2013). The number of people affected from the earthquake in each district
 294 is calculated by using the Formula (40) as in the JICA Report (2002) where B , C and D
 295 corresponds to number of heavily damaged buildings, moderately damaged buildings and
 296 partly damaged buildings, respectively.

$$297 \quad \text{Number of affected people} = A * (100\% * B + 50\% * C + 10\% * D) \quad (40)$$

298 The number of relief items needed in each district is calculated by the Formula (41). It is
 299 assumed that the single relief item is delivered to a family of four people. As a result,
 300 formulation includes a multiplication by 0.25 ($=N$).

$$301 \quad \text{Relief items required} = 0.25 * \text{number of affected people in that district} \quad (41)$$

302 Distances between relief facilities and demand locations and between relief facility pairs are
 303 obtained from Google Maps™. The shortest distance between two points is selected from
 304 alternatives given by Google Maps™. Travel time of relief item in the system is restricted to
 305 ensure that in a determined time interval the relief item reaches to the affected people.
 306 Maximum travel time is restricted to one and two hours. In the experimental study, we assume
 307 that the relief items are carried by trucks with an average speed of 40 km/h ($=s_i$).

308 Vulnerability of the roads between demand locations and relief facilities and between relief
 309 facility pairs are determined according to the road blockage probability of 7 - 15 meters wide
 310 roads obtained from JICA report. For each colour denoted on Figure 2, vulnerability
 311 coefficient is determined and its values are shown in Table 2 for different vulnerability cases.

312 <<insert Figure 2 about here>>

313 <<insert Table 2 about here>>

314 To calculate the vulnerability coefficient of each path between the demand locations and relief
 315 facilities and between relief facility pairs, emergency road network proposed by the JICA
 316 report (2002) is used. This proposed emergency network is overlapped with the map of the
 317 road blockage caused by building collapse on medium width road. The map shown in Figure
 318 2 is divided into equal squares. Shortest path is determined on the emergency road network
 319 for each pair of district by using Google Maps™. Then the numbers of red, orange, yellow,
 320 green, blue and grey squares are counted on that path. The vulnerability of that path is
 321 calculated as the average of the multiplication of the number of coloured squares on the path
 322 and the corresponding coefficient of that colour.

323 The number of classes in public schools in each district is used to determine the capacity of
 324 relief facilities. Total number of school classes available in districts is multiplied by 0.9 due to
 325 the assumption that 10% of the school classes may be damaged during disaster. The parameter
 326 F can be interpreted as a service quality level, the equal average number of people to be
 327 served from each school class. United Nations High Commissioner for Refugees (UNHCR)

328 Emergency Handbook (UNHCR, 2015) recommends at least one final distribution point (i.e. a
329 school in our study) for 5,000 people and a maximum 5 km walking distance for beneficiaries.

330 For the most probable earthquake scenario stated by JICA, number of beneficiaries is
331 calculated as 2,027,467 and the total number of classrooms is calculated to be 61,201 in the
332 37 districts of Istanbul. If the schools in all 37 districts were used for relief delivery and all of
333 the classrooms were used in Istanbul, the parameter F would take a value of 33 (= $2,027,467/61,201$). This best case would not be manageable due to the coordination complexities
334 and operational costs. Therefore, we vary the parameter F between 50 and 100 to reach
335 feasible results. If parameter F is taken as 50, beneficiaries walk less than 0.3 km to reach a
336 nearby school classroom for relief distribution and a school serves to at most 750
337 beneficiaries. If parameter F is taken as 100, beneficiaries walk less than 0.5 km to reach a
338 nearby school classroom for relief distribution and a school serves to at most 2,500
339 beneficiaries on average. These parameters are well below the recommended standards set by
340 the UNHCR.
341

342 **5.2 Results of DT and LTSP Models**

343 Firstly, solution of DT and LTSP models are presented and compared for varying number of
344 relief facilities (P) and maximum number of people (F) that can be served from a school
345 classroom. In these models, there is no material shipment between Anatolian side and
346 European side due to the possible damage of the main bridges connecting the two sides of the
347 city of Istanbul. On the other hand, in the model (MLTSP) where maritime transportation is
348 allowed, relief items are transported between Anatolian and European sides and MLTSP
349 model results are compared with the LTSP model results.

350 DT and LTSP models are solved for varying number of relief facilities (P); 15, 20, 25, 30,
351 maximum number of people (F) that can be served from a school classroom; 50, 75, 100,
352 vulnerability factor of roads; low, medium, high and maximum allowed distance travelled of
353 relief item (R); 40km, 60km, 80km. We observe that the vulnerability factor of the roads and
354 maximum allowed distance travelled of relief item (R) do not affect the location of the relief
355 facilities and the lateral transshipment percentages significantly. Therefore, while comparing
356 the models in this section we always assume that the maximum allowed distance travelled of
357 relief item (R) is 40 km (its minimum value) and vulnerability factor of roads are high (its
358 maximum value).

359 As seen on Figure 3, we observe that the average distance travelled per relief item in LTSP
360 model is always equal or better than the average distance travelled value per relief item in DT
361 model as expected since LTSP model is a relaxation of the DT model. Moreover, we also see
362 that to achieve the best service quality level (when only 50 ($=F$) people are served from a
363 classroom) lateral transshipment between the relief facilities is a requirement and at least 25
364 relief facilities should be opened. For the medium service quality level ($F=75$), the
365 distribution system can be managed both with and without the lateral transshipment but the
366 lateral transshipment flexibility results in around 50% improvement in the average distance

367 travelled per relief item. For the low service quality level ($F=100$), the lateral transshipment
368 option adds no value.

369 <<insert Figure 3 about here>>

370 In Figure 4, the percentages of lateral transshipments are presented for LTSP Model. There
371 exists a smooth increase of the percentage of lateral transshipment as the maximum number of
372 people (F) that can be served from a school classroom decreases. In other words, as the
373 authorities require a higher quality service to beneficiaries, the lateral transshipment
374 percentage increases. When only 50 people are served from a classroom, at the highest service
375 level, 12-14 % of the relief items are supplied via lateral transshipment. Also as expected, the
376 increase in the number of relief facilities causes the lateral transshipment amount to decrease.

377 <<insert Figure 4 about here>>

378 ***5.3 Inclusion of Maritime Transportation into the LTSP Model***

379 LTSP model allows only land transportation in either side of the city (i.e. Anatolian and
380 European sides). In the case of high vulnerability, sending relief items to demand locations
381 using land vehicles is more difficult due to high risk of road blockages. Hsieh (2014)
382 discussed ports' effect on creating extra transportation capacity and the risk of port failures
383 with respect to vulnerability. Istanbul has many seaports on each side and daily maritime
384 transportation is made between these ports. In case of a disaster, in addition to land
385 transportation these ports can be used to transport relief items.

386 *5.3.1 Distribution System Description and Data Sources of the MLTSP Model*

387 In MLTSP model, transshipment between ports is possible. As a result, two transshipment
388 nodes are added to the existing nodes at this case. Figure 5 illustrates the flow of the relief
389 item in the suggested distribution system.

390 <<insert Figure 5 about here>>

391 Istanbul Sea Buses (abbreviated as IDO in Turkish) is the main company on seaway
392 transportation. IDO ports in İstanbul are considered as transshipment points in MLTSP model.
393 Ports are uncapacitated and ships are ready to make shipment of relief item at each port. Ports
394 located at the same side of Istanbul are not allowed to make relief item shipment between
395 each other. In the model MLTSP, one type of ship is used. Capacity is taken as 6,100 relief
396 items and the speed is taken 56 km/h (s_s), averages of available sea bus types. Loading and
397 unloading time is assumed to be small within the overall trip duration. Maximum number of
398 ships that can be utilized for relief item transportation is determined as 25 (n_s), the number of
399 IDO sea buses.

400 Distances between relief facilities and ports are calculated using Google MapsTM. The shortest
401 distance between two points is selected on Google MapsTM. Distance between ports are
402 calculated on Google EarthTM as sea miles and then converted to km. The vulnerability

403 between ports is set as 0.001 due to the fact that there is no risk of blockage on the seaway
404 resulting from building collapse.

405 5.3.2. Comparison of MLTSP Model with LTSP Model

406 As seen in Figure 6, MLTSP model begins to give better average distance travelled values
407 than LTSP model only when the service level requirement is the highest ($F=50$). To be able
408 to serve the city of Istanbul at the highest service level ($F=50$) with 20 relief facilities only,
409 maritime transportation is also a requirement in addition to the lateral transshipment. But when
410 the relief facilities number increases to 25, the distribution system can be managed both with
411 and without the maritime transportation and maritime transportation results in around 7%
412 improvement in the average distance travelled per relief item.

413 <<insert Figure 6 about here>>

414 In Figure 7, we observe that the lateral transshipment percentage among the overall
415 distribution amount can increase up to 18% with the inclusion of the maritime transportation
416 option to the distribution system. Interestingly, the percentage of total lateral transshipment in
417 LTSP is greater than the percentage of total lateral transshipment in MLTSP when more than
418 20 relief facilities are opened at the highest service level ($F=50$). To understand the reason of
419 having lower percentage of lateral transshipment in the MLTSP model, it should be noted that
420 demand of districts located in European side is larger than the demand of districts located in
421 Anatolian side. In addition to that, the number of classes of districts located in Anatolian side
422 is greater than the number of classes of districts located in European side. These two facts
423 results in relief facilities located in Anatolian side to have more excess inventory to make
424 lateral transshipment between relief facilities.

425 <<insert Figure 7 about here>>

426

427 6. Conclusion

428 In this study, lateral transshipment opportunities are included into the humanitarian relief
429 chain. Direct shipment model (DT), lateral transshipment model (LTSP) and maritime lateral
430 transshipment model (MLTSP) are developed and these models are compared between each
431 other by using a real life earthquake scenario developed for Istanbul by JICA (Japanese
432 International Cooperation Agency) with varying parameters. Lateral transshipment and
433 maritime transportation with lateral transshipment cases are examined the first time in the
434 literature for the Istanbul case.

435

436 Since using highways is more difficult and time consuming in high vulnerability case, all
437 models are studied for the high vulnerability scenario to allow lateral transshipment between
438 both sides of Istanbul via seaway. MLTSP model is compared with LTSP model to examine
439 the effect of lateral transshipment on seaway between Anatolian and European sides of

440 İstanbul. Since demand of districts located in European side is larger than the demand of
441 districts located in Anatolian side and maximum level of inventory holding capacity of
442 districts (number of school classes of districts) located in Anatolian side is greater than
443 maximum level of inventory holding capacity of districts located in European side, all lateral
444 transshipment on seaway is directed from Anatolian side to European side.

445

446 We use the classes in public schools in each district as the relief facilities which directly serve
447 to beneficiaries. Thus, the number of people served from a classroom represents a quality
448 level of the service provided to the beneficiaries in this study. We observe that to achieve the
449 highest service quality (when only 50 people are served from a classroom), minimum number
450 of relief facilities to open is 25 only if lateral transshipment is utilized. This number decreases
451 to 20 if maritime transportation is also allowed and the percentages of lateral transshipments
452 are significant under these settings.

453

454 Although maritime transportation brings a small improvement to the system only for the high
455 service level requirements, it could still be a promising alternative with additional ports and
456 ships. With the medium service quality level, the distribution system can be managed both
457 with and without the lateral transshipment but the lateral transshipment flexibility results in
458 around 50% improvement in the average distance travelled per relief item over direct
459 shipment model.

460

461 The most probable earthquake scenario stated by the JICA Report is used in this study. All of
462 four scenarios in the JICA report can be studied together by developing stochastic models in
463 the future. Developed models have relaxing assumptions on the capacity and number of land
464 vehicles, loading/unloading time for LTSP and MLTSP model. These assumptions can be
465 abandoned in the future.

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Table 1: Average Solution Times of the Models

	DT Model	LTSP Model	MLTSP Model
Avg Solution Time (min.)	1	5	30

569

570

Table 2: Vulnerability Coefficient of Each Severity Colour for Different Vulnerability Scenarios

	Vulnerability Coefficient		
	<i>Low Vulnerability</i>	<i>Average Vulnerability</i>	<i>High Vulnerability</i>
<i>Red</i>	0.50	0.75	0.99
<i>Orange</i>	0.30	0.40	0.50
<i>Yellow</i>	0.20	0.25	0.30
<i>Green</i>	0.10	0.15	0.20
<i>Blue</i>	0.05	0.075	0.10
<i>Grey</i>	0	0.025	0.05

571 **Figure Captions**572 **Figure 1:** Relief Item Flow in the Distribution System573 **Figure 2:** Road Blockage Caused by Building Collapse Medium Width (7-15m) Road (JICA report, 2002)574 **Figure 3:** Average Distance Travelled for DT and LTSP Models under High Vulnerability when $R=40$ km575 **Figure 4:** Percentages of Lateral Transshipment for LTSP Model for $R=40$ km for High Vulnerability Factor576 **Figure 5:** Relief Item Flow in the Distribution System Defined for MLTSP577 **Figure 6:** Average Distance Travelled in MLTSP and LTSP Models when $R=40$ km, High Vulnerability Factor578 **Figure 7:** Percentages of Lateral Transshipment in MLTSP and LTSP Models when $R=40$ km, High
579 Vulnerability Factor

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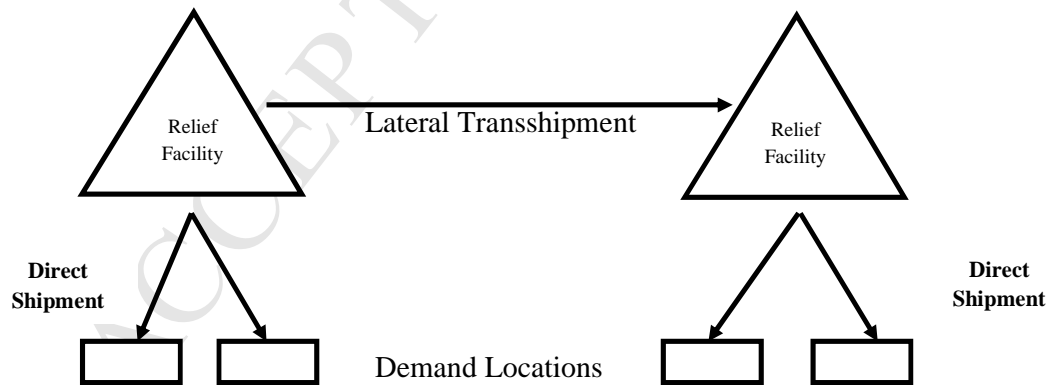
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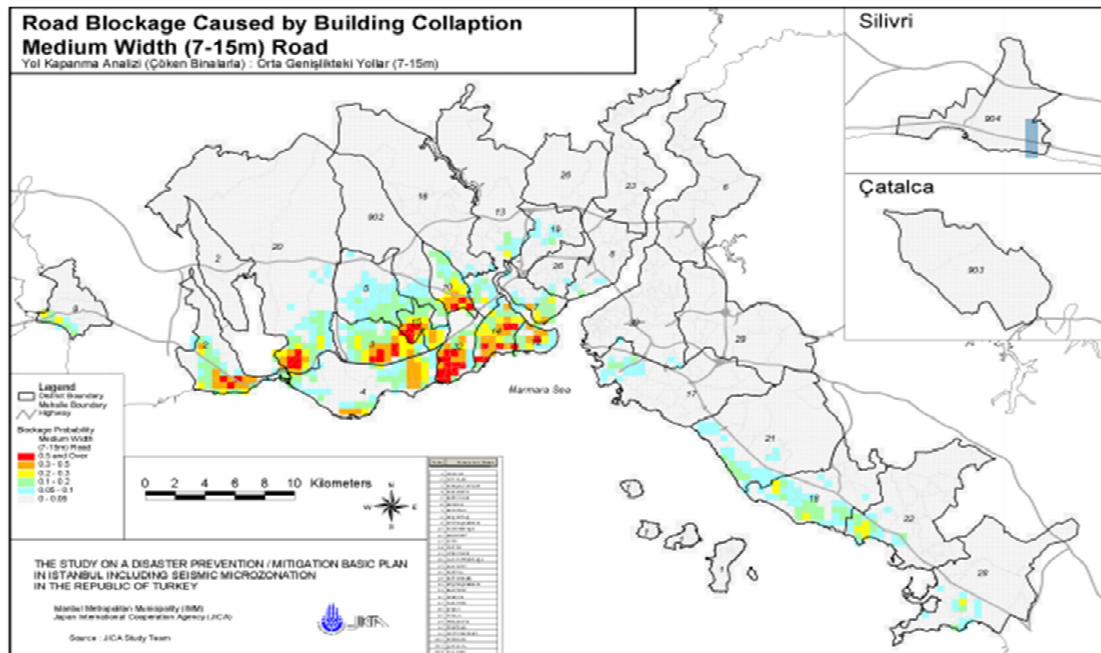
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587 **Figure 1:** Relief Item Flow in the Distribution System



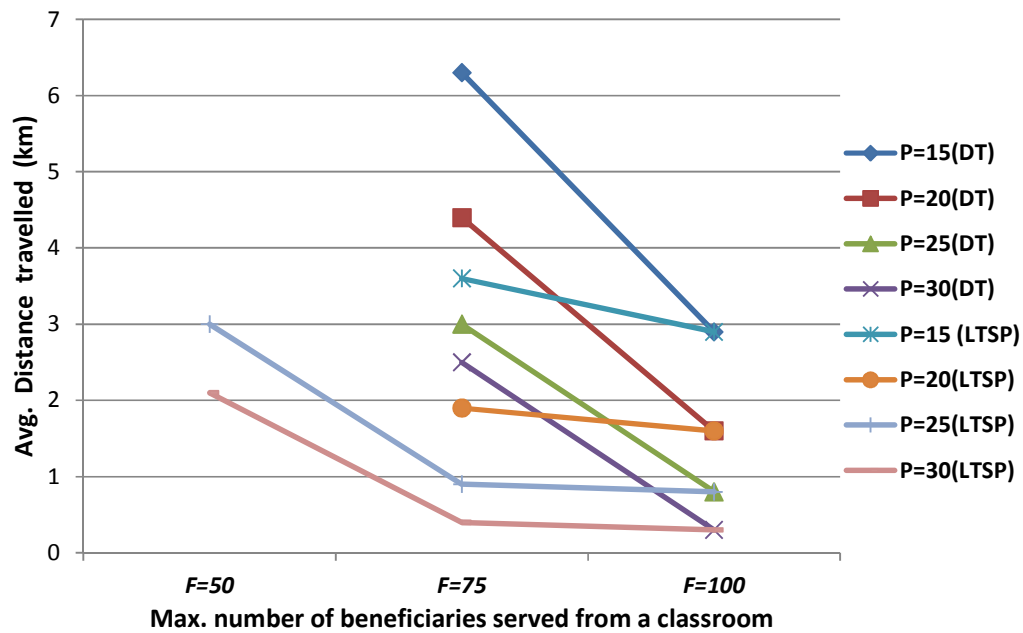
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Figure 2: Road Blockage Caused by Building Collapse Medium Width (7-15m) Road (JICA report, 2002)

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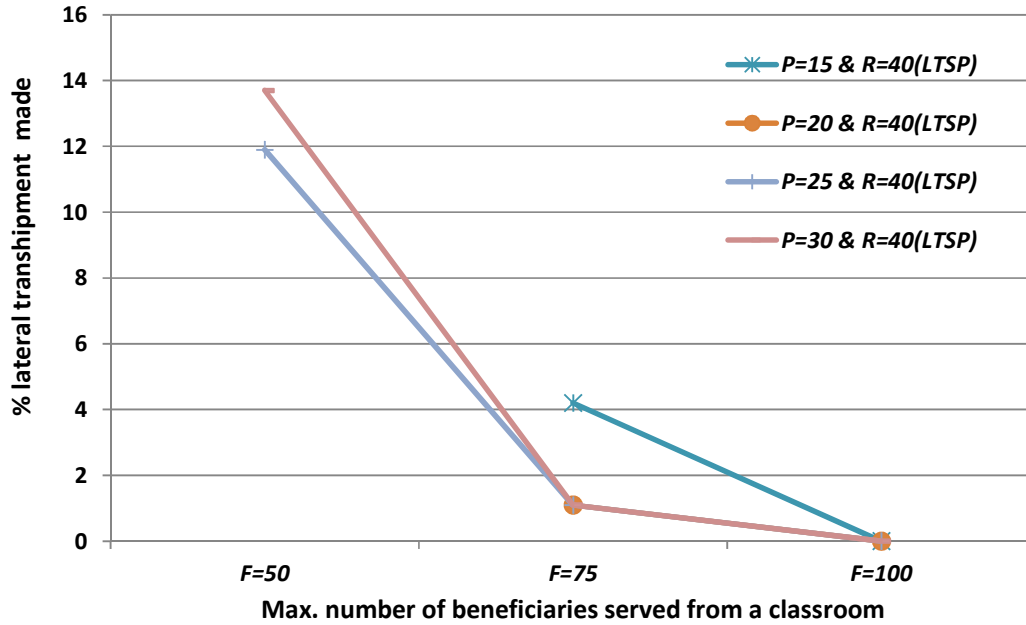


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Figure 3: Average Distance Travelled for DT and LTSP Models under High Vulnerability when $R=40$ km

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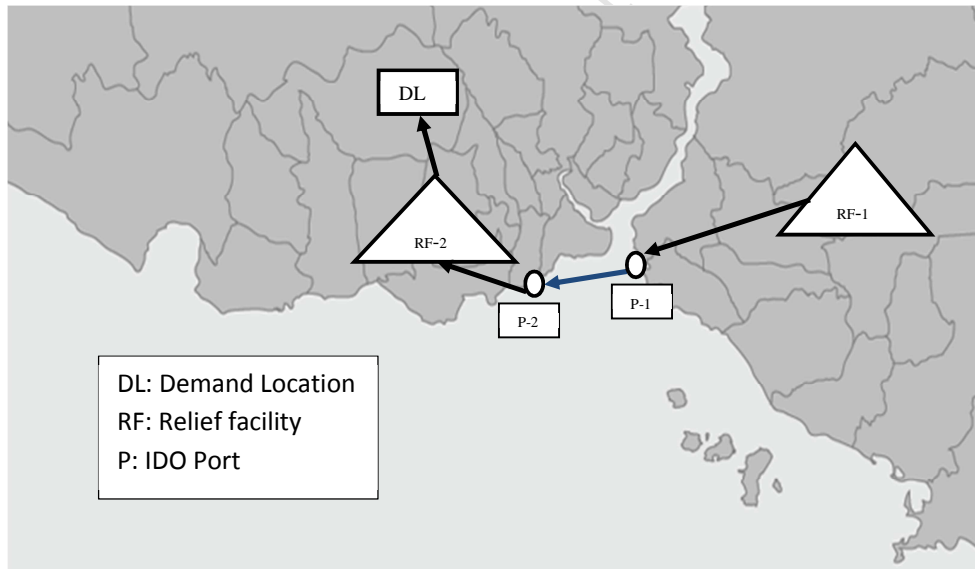
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596 **Figure 4:** Percentages of Lateral Transshipment for LTSP Model for $R=40$ km for High Vulnerability Factor

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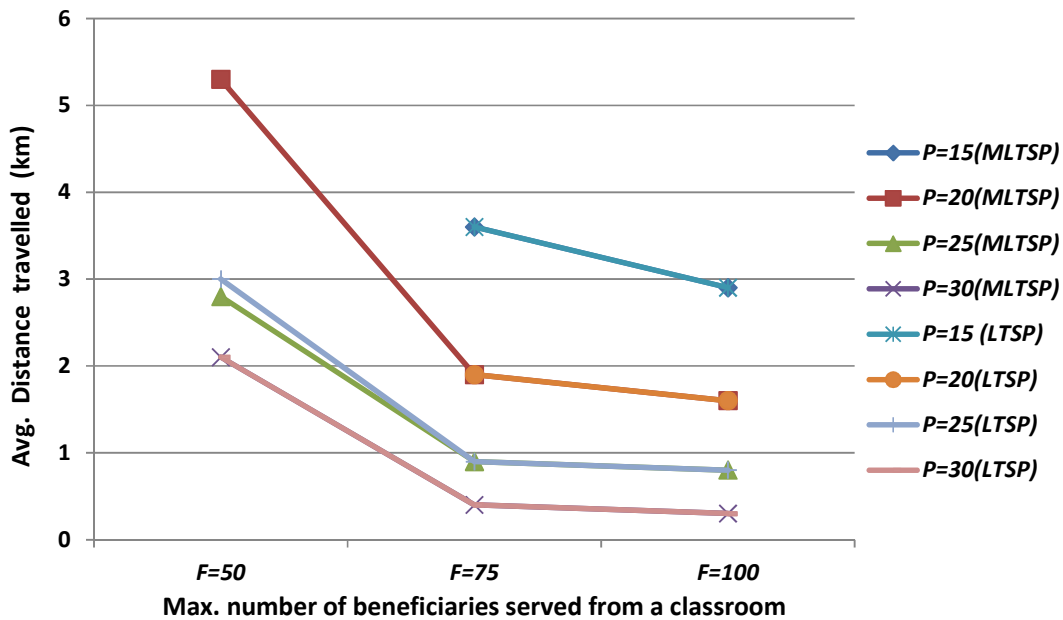


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601 **Figure 5:** Relief Item Flow in the Distribution System Defined for MLTSP

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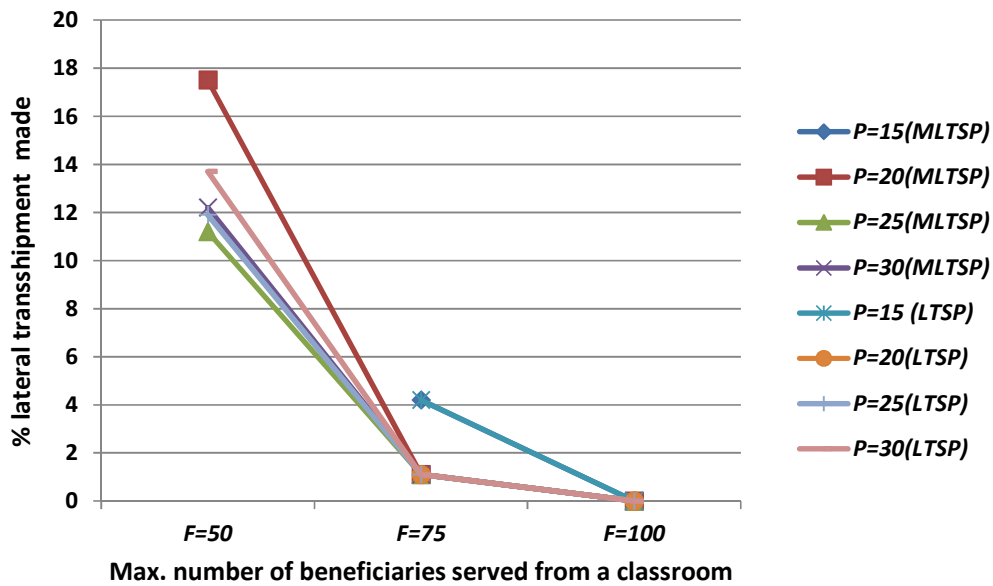


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605 **Figure 6:** Average Distance Travelled in MLTSP and LTSP Models when $R=40$ km, High Vulnerability Factor

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609 **Figure 7:** Percentages of Lateral Transshipment in MLTSP and LTSP Models when $R=40$ km, High
610 Vulnerability Factor

Highlights

- Lateral transshipment is modeled for humanitarian logistics
- Pre-positioning and transportation decisions are addressed
- Heterogeneous capacitated facilities (i.e. schools) are utilized
- Higher service levels require lateral transshipment
- A real life earthquake scenario for Istanbul is used in experiments
- Maritime transportation option is added to lateral transshipment model

AUTHOR BIOGRAPHIES

Serhat BAŞKAYA

Serhat Başkaya works as an industrial engineer at Aselsan, Inc. Aselsan is a Turkish Armed Forces Foundation company addressing mostly Turkey's military defense needs through national means. He holds a B.S. and an M.S. degree from Middle East Technical University, all in industrial engineering.

Assist. Prof. Dr. Mustafa Alp ERTEM¹

Mustafa Alp Ertem, Ph.D., is an Assistant Professor of Industrial Engineering at Çankaya University (Ankara, Turkey). Before joining Çankaya University, he worked at J.B. Hunt Transport Services, Inc (NASDAQ100: JBHT). He holds a Ph.D. degree from the University of Arkansas, an M.S. degree from Middle East Technical University, and a B.S. degree from Istanbul Technical University, all in industrial engineering. His research interests are humanitarian logistics, procurement auctions, and intermodal transportation.

Assoc. Prof. Dr. Serhan DURAN

Serhan Duran is an associate professor in the Industrial Engineering Department of Middle East Technical University and has received his BS degree from the same department in 2002. He holds two masters degrees and a Ph.D. from H. Milton Stewart School of Industrial and Systems Engineering at the Georgia Institute of Technology. During his PhD studies he worked as an operations research analyst on logistics projects for both profit and non-profit organizations. He has taught courses on revenue management, financial accounting and engineering economy at Middle East Technical University and his research interests include operations research applications in humanitarian logistics, energy sector and demand management.

¹ Corresponding author